

IN THE CLAIMS

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Claim 1. (Currently Amended) A friction transmission unit having an input member and an output member in rolling contact with the input member via a contact region, for transmitting rotation of the input member to the output member by means of friction force,

wherein

$\beta^2$  a profile defined by a function indicating a gap in a direction  $[[z]]$   $(z)$  which is formed between the contact region of the input member and the contact region of the output member when the input member and the output member are assumed to contact each other through an applied load  $[[0]]$  is a profile other than a circular arc profile, the gap  $[[z]]$   $(z)$  being on a plane ~~vertical~~ perpendicular to a vector indicating friction force caused between the input member and the output member,

the profile other than a circular arc profile is defined ~~by a shape of~~ to provide a contact stress distribution which monotonically decreases in areas near edges of  $[[a]]$  the contact region on the plane ~~vertical~~ perpendicular to a vector indicating the friction force, the shape of contact stress distribution being a shape formed when a substantially rated load is applied to the input member and the output member, and

the contact stress monotonically decreases in areas near edges of  $[[a]]$  the contact region.

Claim 2. (Original) The friction transmission unit according to claim 1, wherein the contact stress is substantially constant at and around the center of the contact region.

Claim 3. (Currently Amended) A friction transmission unit having an input member

Application No. 10/067,903

Reply to Office Action of August 11, 2003

and an output member in rolling contact with the input member, for transmitting rotation of the input member to the output member by means of friction force,

wherein,

a function indicating a gap in a direction  $[[z]]$  ( $z$ ) which is formed between the input member and the output member when the input member and the output member are assumed to contact each other at a point, the gap  $[[z]]$  ( $z$ ) being on a plane ~~vertical~~ perpendicular to a vector indicating friction force caused between the input member and the output member, is expressed as

$$z = a \cdot \sinh(bx^2)$$

$[[x]]$  ( $x$ ) being a distance from the point at which the input member is assumed to contact the output member along a tangent of the input member passing through the point, and (a) and (b) being constants.

Claim 4. (Currently Amended) A friction transmission unit having an input member and an output member in rolling contact with the input member, for transmitting rotation of the input member to the output member by means of friction force,

wherein,

a function indicating a gap in a direction  $[[z]]$  ( $z$ ) which is formed between the input member and the output member when the input member and the output member are assumed to contact each other at a point, the gap  $[[z]]$  ( $z$ ) being on a plane ~~vertical~~ perpendicular to a vector indicating friction force caused between the input member and the output member, is expressed as

$$x = C_4 x^4 + C_3 x^3 + C_2 x^2$$

Application No. 10/067,903

Reply to Office Action of August 11, 2003

wherein  $C_4 = (-0.00002n^4 + 0.0017n^3 - 0.058n^2 + 0.89n - 2.113) \times C_0$

$C_3 = (-0.0018n^3 + 0.064n^2 - 1.0754n + 3.7603) \times C_0$

$C_2 = (1.894n^{-0.574} - C_4 - C_3) \times C_0$

$C_0 = 2aP_{\max}/\pi E$

$3 \leq n \leq 6$  (full-troidal)

$3 \leq n \leq 10$  (half-troidal)

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[[x]] (x) being a distance from the point at which the input member is assumed to contact the output member along a tangent passing through the point.

Claim 5. (Currently Amended/Withdrawn) A method for designing a friction transmission unit comprising an input member and an output member which are in rolling contact with each other, in which fluid is supplied at and around a point of contact between the input member and the output member so that power is transmitted by means of rolling and slipping of the input member and the output member and by means of shearing of the fluid, the method comprising:

a function computing step of computing a function indicating a gap in a direction [[z]] (z) which is formed between the input member and the output member when the input member and the output member are assumed to contact each other at one point, the gap [[z]] (z) being on a plane ~~vertical~~ perpendicular to a vector indicating friction force caused between the input member and the output member; and

a step of obtaining a profile of contact surfaces of the input member and the output member based on the function indicating the gap [[z]] (z), wherein,

the function computing step includes a contact stress distribution computing step of computing contact stress distribution at and around the point of contact between the input member and the output member and a transmission loss based on high pressure shearing characteristics of the fluid to select a contact stress distribution having a shape which substantially minimizes the transmission loss, and a step of computing a function indicating the gap  $[[z]]$  ( $z$ ) which realizes the contact stress distribution selected based on an elastic dynamic expression.

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Claim 6. (Currently Amended/Withdrawn) The method for designing a friction transmission unit according to claim 5, wherein, at the function computing step of computing the function indicating the gap  $[[z]]$  ( $z$ ), the function indicating the gap  $[[z]]$  ( $z$ ) is computed by approximating a function

$$x = C_4 x^4 + C_3 x^3 + C_2 x^2$$

$$\text{wherein } C_4 = (-0.00002n^4 + 0.0017n^3 - 0.058n^2 + 0.89n - 2.113) \times C_0$$

$$C_3 = (-0.0018n^3 + 0.064n^2 - 1.0754n + 3.7603) \times C_0$$

$$C_2 = (1.894n^{-0.574} - C_4 - C_3) \times C_0$$

$$C_0 = 2aP_{\max}/\pi E$$

$$3 \leq n \leq 6 \text{ (full-troidal)}$$

$$3 \leq n \leq 10 \text{ (half-troidal)}.$$

Claim 7. (Currently Amended/Withdrawn) A method for designing a friction transmission unit having an input member and an output member in rolling contact with the input member, for transmitting rotation of the input member to the output member by means of

friction, comprising:

a step of obtaining a point of contact between the input member and the output member where a curvature radius of at least one of the input member and the output member in a direction along a vector indicating friction force between the input member and the output member is minimized; and

a step of computing, at the point of contact obtained, a function indicating a gap in a direction  $[[z]]$  ( $z$ ) which is formed between the input member and the output member when the input member and the output member are assumed to contact each other as being applied by a load  $[[0]]$ , the gap  $[[z]]$  ( $z$ ) being on a plane ~~vertical~~ perpendicular to a vector indicating friction force caused between the input member and the output member.

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Claim 8. (Currently Amended/Withdrawn) The method for designing a friction transmission unit according to claim 7, wherein at least one of contact surfaces of the input member and the output member is a ~~troidal~~ toroidal surface, and the function is obtained at a point of contact which is innermost in a radius direction of rotation within a range wherein the other member contacts the contact surface.

Claim 9. (Previously Presented) The friction transmission unit according to claim 1, wherein the profile other than a circular arc profile is a profile defined by a point of contact between the input member and the output member where a curvature radius of at least one of the input member and the output member in a direction along a vector indicating friction force between the input member and the output member is minimized.

Claim 10. (Previously Presented) The friction transmission unit according to claim 9, wherein a contact surface of one of the input member and the output member is a toroidal surface, and

the point of contact is innermost in a radius direction of rotation within a range wherein the other member contacts the contact surface which is the toroidal surface.

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Claim 11. (Previously Presented) The friction transmission unit according to claim 2, wherein the point of contact between the input member and the output member is a point between the input member and the output member where a curvature radius of at least one of the input member and the output member in a direction along a vector indicating friction force between the input member and the output member is minimized.

Claim 12. (Previously Presented) The friction transmission unit according to claim 11, wherein a contact surface of one of the input member and the output member is a toroidal surface, and

the point of contact is innermost in a radius direction of rotation within a range wherein the other member contacts the contact surface which is the toroidal surface.

Claim 13. (Previously Presented) The friction transmission unit according to claim 3, wherein the point of contact between the input member and the output member is a point between the input member and the output member where a curvature radius of at least one of the input member and the output member in a direction along a vector indicating friction force between the input member and the output member is minimized.

Application No. 10/067,903

Reply to Office Action of August 11, 2003

Claim 14. (Previously Presented) The friction transmission unit according to claim 13, wherein a contact surface of one of the input member and the output member is a toroidal surface, and

the point of contact is innermost in a radius direction of rotation within a range wherein the other member contacts the contact surface which is the toroidal surface.

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